



PVC

GET IT TOGETHER[™]

TRIMWELDER[™]

NAIL STICKS[™]

Product Description

EXTREME NAIL STICKS[™] are specially formulated, fast setting epoxy putty, designed to fill and repair cracks and holes in PVC lumber, in both interior and exterior environments.

After 2 – 3 hours **EXTREME NAIL STICKS[™]** can be sanded, drilled, sawed, & painted. **EXTREME NAIL STICKS[™]** are sold in 4-ounce sticks, and comes in a re-sealable plastic tube to help maintain a longer self-life. Each handy stick contains pre-measured portions of resin and hardener. No more measuring required!

Why Should You Select This Adhesive?

- Easy to Use
- Off-White Color
- Fills Holes
- No Measuring
- No Solvents or VOC'S After Curing
- UV Resistant
- Sandable & Paintable
- No Shrinkage after Curing
- Weatherproof
- Resists Yellowing
- Doesn't Sag

FOR USE AS A FILLER ONLY. FOR STRUCTURAL APPLICATIONS, USE ORIGINAL PVC TRIMWELDER EITHER FAST OR SLOW CURE

Contact an **EXTREME ADHESIVES[®] Adhesive Applications Specialist** for further recommendations on adhesive selection.

Physical Properties

Typical Uncured Properties

Viscosity	Putty
Density	13.4 lb/gal
Color	Off-White
Non-volatile Content	100%
Shrinkage	< 1%

Typical Cured Properties (SOLID)

Shore D Hardness	65
Adhesive Testing on	PVC
Lap Shear Strength On PVC (1" x 1" x 1/16")	350 lbs (2.5 Mpa)

Instructions For Use

- Before applying, scuff & clean surface area to be repaired.
1. Cut or twist off required amount.
 2. Knead the putty with fingers, until color is uniform.
 3. Fill cracks & nail holes using a putty knife or fingers within 10 minutes after mixing.
 4. Remove excess material before hardening begins.
 5. Wash hands after use
 6. Read MSDS before using

For best results warm **EXTREME NAIL STICKS[™]** to room temperature and moisten fingers for easier mixing & application. Open time is 20 – 25 minutes, functional cure in 2 – 3 hours.

Shelf Life

Shelf Life is 24 months when properly stored in an unopened container in a cool, dark area between 55°F to 75°F.

Part Numbers: EXT-NS-40Z.

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